

Work Order ID 60018

Tuesday, June 22, 2010 3:23:52 PM



Page 1

Item ID: D4043-3

Revision ID:

Item Name: Rib

Start Date: 6/22/2010 Start Qty: 1.00

Accept



Setup Start



Required Date: 7/30/2010 Req'd Qty: 1.00



Cust Item ID:



Customer:

Reference:

Approvals:

Process Plan:



Date: 10-6-22 Tooling:

Date:

Run Start

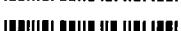


QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D4043	A
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100



Large Fab

Memo

0.00

①

Large Fab

1- Cut as per dwg D4043

2- Deburr and remove identification markings

SAD

10-06-23

110



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

SAD

②

Quality Control

120



Identify as per dwg & Stock Location: 5, cell

0.00

Packaging

Memo

0.00

② PD 10-06-23

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D4043-3

Revision ID:

Item Name: Rib

Start Date: 6/22/2010 Start Qty: 1.00

Accept



Setup Start



Required Date: 7/30/2010 Req'd Qty: 1.00



Cust Item ID:



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



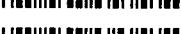
QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

10/06/24 JJ

Memo

0.00

PL 10-6-24
(1)

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NOTE: Date & initial all entries

Picklist Print

Tuesday, June 22, 2010 3:23:56 PM

Page 1

Work Order ID: 60018



Parent Item: D4043-3



Parent Item Name: Rib

Start Date: 6/22/2010

Required Date: 7/30/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: new issue DD 10/01/05 verified by:EC IPP Rev:B as per dwg
revA DD 10.02.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TS0.500W.049		Purchased		No		100	f	155.2554	2.1392	2.251789			

Square Tubing

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	MAT	148.1591158	
	114004	0	
	114426	9.2647	
	114807	138.894416	2.251789
	MAT018	4.4738	
	114004	0.5	
	114161	3.9738	
	WA	2.62251	
	114724	2.62251	

SAO 10-06-23

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NOTE: Date & initial all entries

8

7

6

5

4

3

2

1

D

D

ITEM	QTY	P/N	DESCRIPTION
	X	D4043-041	RIB ASSEMBLY
1	1	D4043-1	RIB
2	1	D4043-9	BUSHING

SHOP COPY

RETURN TO

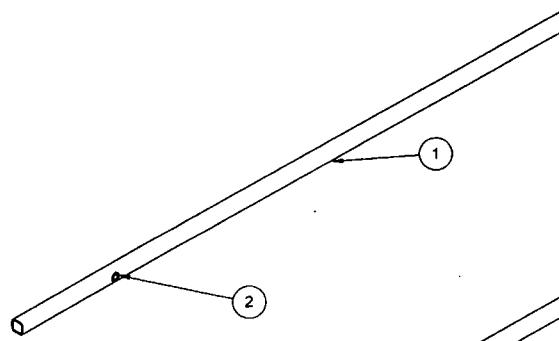
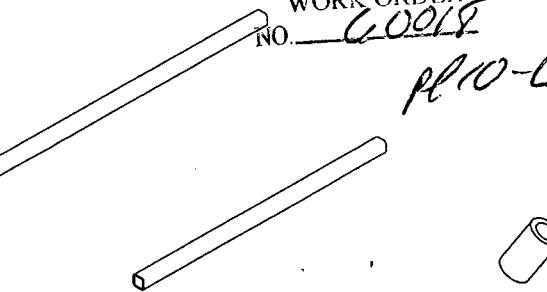
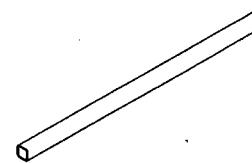
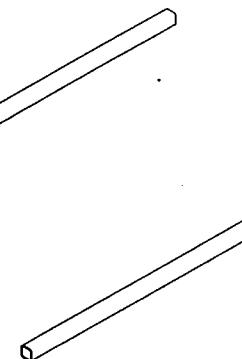
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. C0018*PL10-6-22*D4043-041 RIB ASSEMBLYD4043-3 RIBD4043-5 RIBD4043-7 RIBD4043-9 BUSHING

RELEASED
PL 2010-02-16
jm

A	NEW ISSUE	RF	10.01.29
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>jm</i>		
MFG. APPR.	<i>jm</i>		
APPROVED	<i>jm</i>	SCALE	REV. A
DE APPR.	<i>jm</i>	NTS	SHEET 1 OF 4
DATE	10.01.29	TITLE: RIB ASSEMBLY	

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A

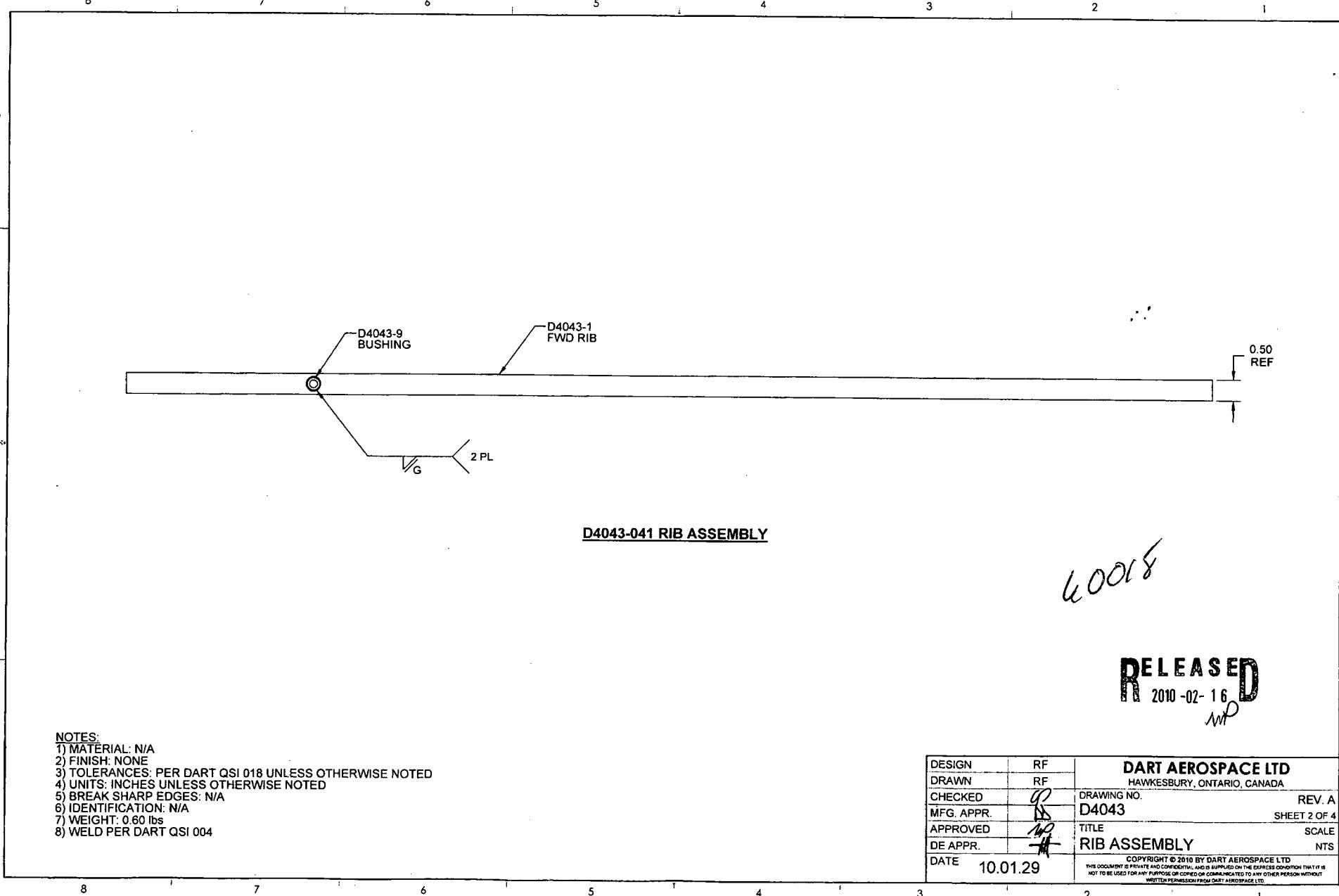
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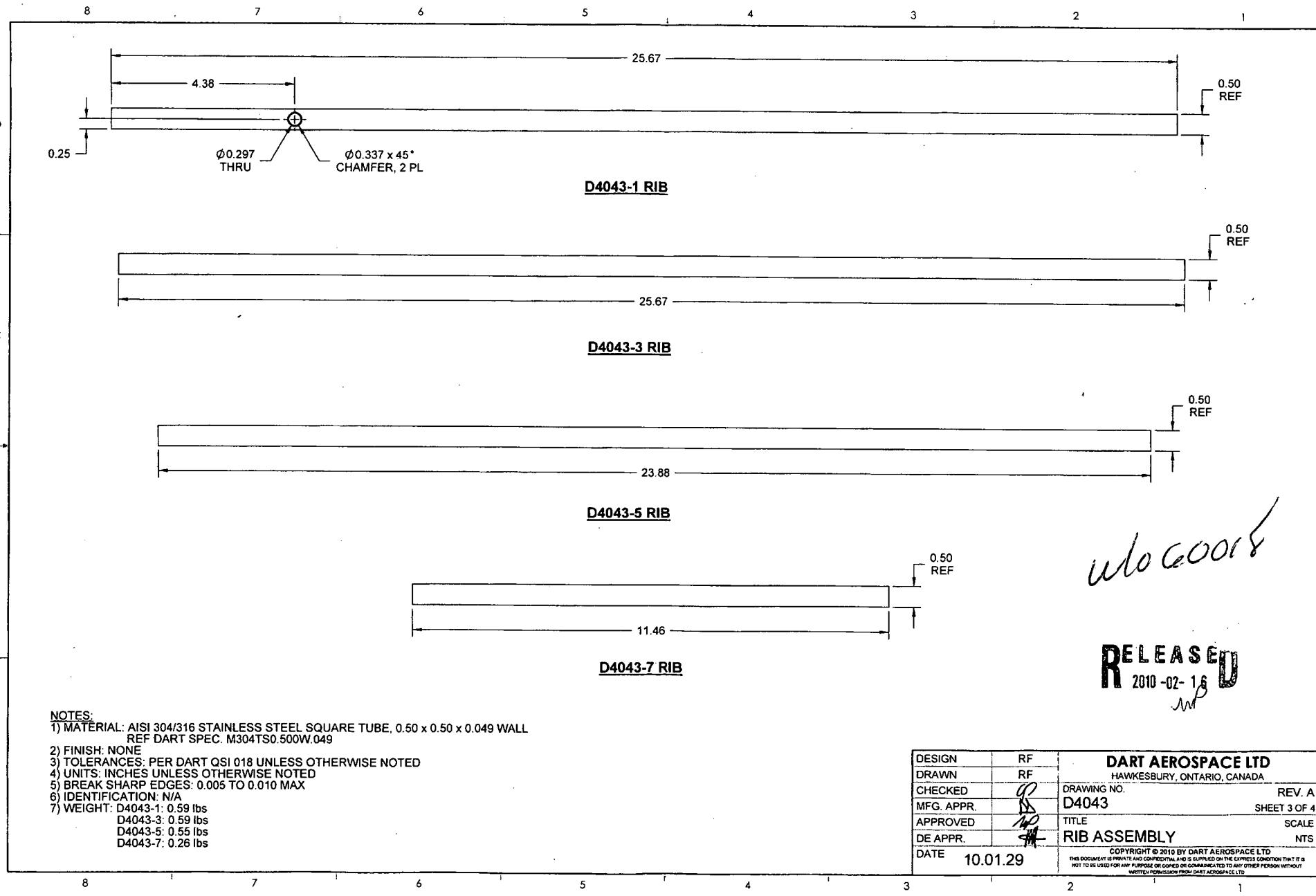
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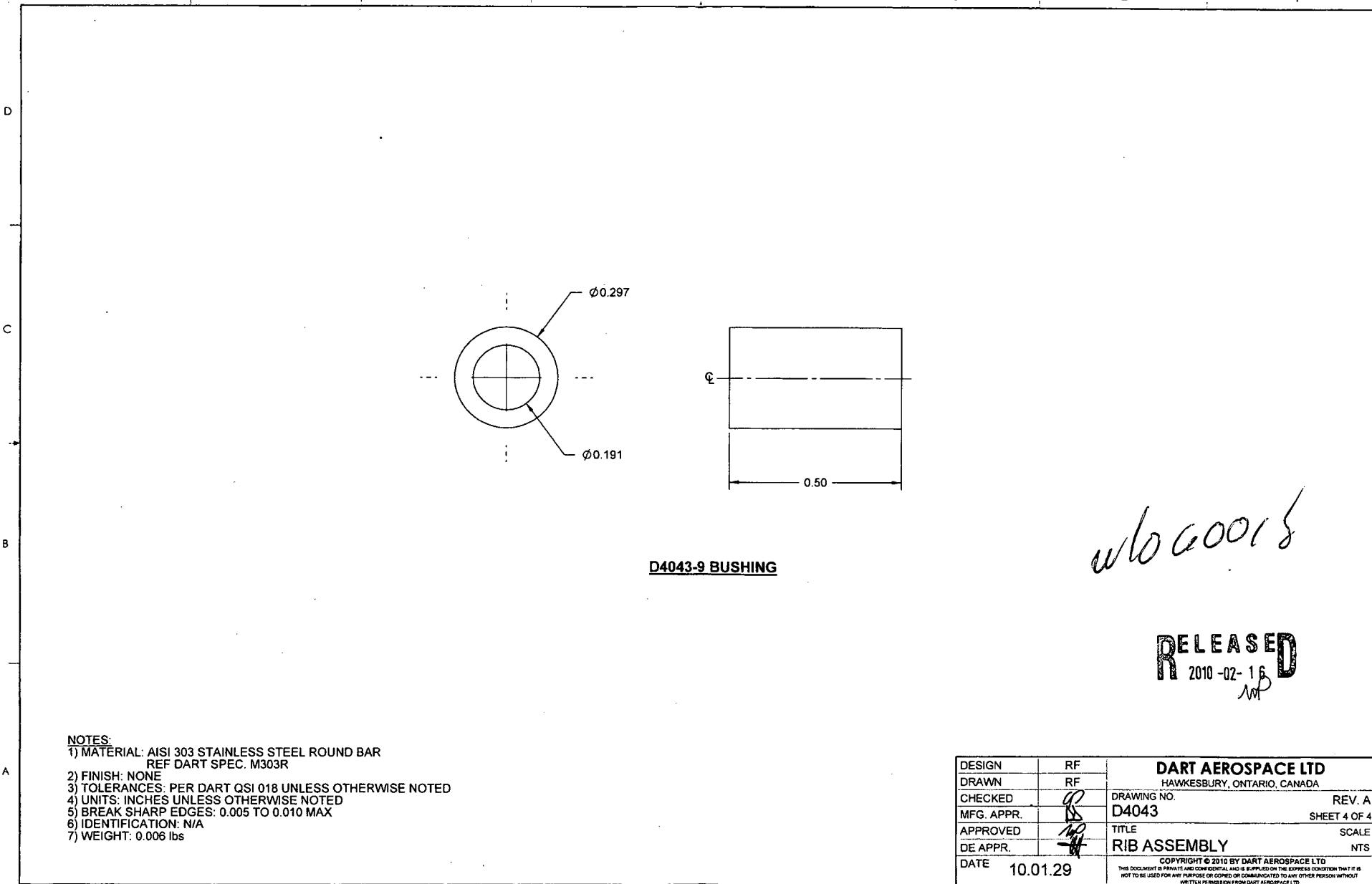
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8 7 6 5 4 3 2 1



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